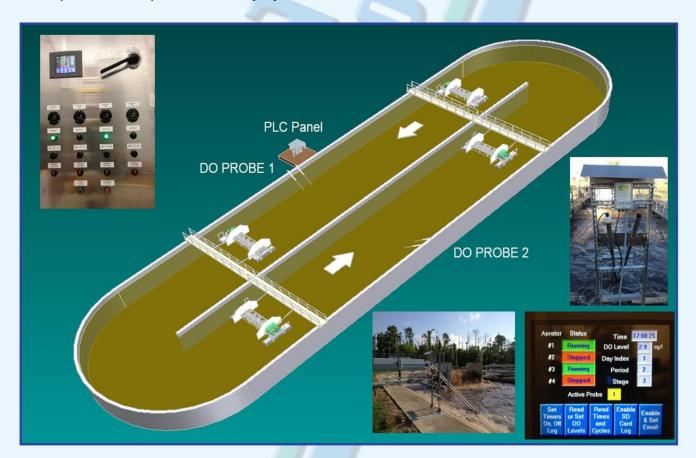


Nr'G MI\$ER ON/OFF Oxidation Ditch System

System Operating Parameters Activated Sludge - Nitrification/Denitrification ON/OFF Operation for Energy Savings

- * The Airoflo Floating Brush Rotor provides EXCELLENT O2 TRANSFER with the plus of OUTSTANDING MIXING, which eliminates the need for additional equipment such as mixers or diffusers.
- * With the robust dynamics of the Airoflo Rotor, the complete system or individual units are shut down intermittently without concerns of quickly regaining the proper levels of mixing and aeration.
- * Automation is designed around the Optic DO probe and a PLC based control panel to provide an operator friendly system.



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Retrofit existing WWTP's by upgrading aeration equipment & controls to save energy and meet new limits.



Brief Summary of OX Ditch N'rG MI\$ER

- * Each day is broken into four six hour periods.
- * Each period broken into 3 stages
 - (1) ANOXIC... all units OFF, anoxic treatment replaces aerobic treatment.
- (2) SCOUR... all units ON for a short period...
 DO comes back up & solids are dispersed
- (3) **OPTIMIZATION...** units are controlled to operate between specific DO ranges.

The three stages are manipulated through the PLC, the DO probes, and proprietary operating procedures to prevent solids buildup, keep run times relatively equal, provide excellent treatment and above all save energy & increase the equipment life cycle.

Nr'G MI\$ER BENEFITS

- * Energy Savings
- * Process Automation & Operator Work Load Reduction
- * Longer Equipment Life Cycle
- * Reduced Maintenance Costs & Labor
- * Alkalinity Recovery with Denitrification
- * OPTIONAL Remote Site Monitoring
- * Operator Support and Re-allocation of Time Management

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